

Compliments of:



EQUIPMENT COMPANY

Industrial and Construction Supplies

DRILL AND TAP CHART

METRIC - CLASS 6H - M PROFILE

THREAD	DRILL SIZE (mm)	DRILL SIZE (inch)	THREAD	DRILL SIZE (mm)	DRILL SIZE (inch)
M1.6x.35	1.25	3/64	M14x2.00	12.00	15/32
M2x.40	1.60	1/16	M14x1.50	12.50	31/64
M2.5x.45	2.05	#46	M14x1.25	12.80	1/2
M3x.50	2.50	#40	M16x2.00	14.00	35/64
M3.5x.60	2.85	#33	M16x1.50	14.50	37/64
M4x.70	3.25	#30	M18x2.50	15.50	39/64
M5x.80	4.15	#19	M18x1.50	16.50	21/32
M6x1.00	5.00	#9	M20x2.50	17.50	11/16
M6.3x1.00	5.30	#5	M20x2.00	18.00	45/64
M7x1.00	6.00	A	M20x1.50	18.50	23/32
M8x1.25	6.70	17/64	M22x2.50	19.50	49/64
M8x1.00	7.00	I	M22x2.00	20.00	25/32
M9x1.25	7.70	N	M22x1.50	20.50	13/16
M9x1.00	7.90	O	M24x3.00	21.00	53/64
M10x1.50	8.40	Q	M24x2.00	22.00	55/64
M10x1.25	8.70	R	M24x1.50	22.50	57/64
M10x1.00	9.00	S	M27x3.00	24.00	15/16
M11x1.50	9.40	U	M27x2.00	25.00	63/64
M11x1.25	9.70	V	M27x1.50	25.50	1
M12x1.75	10.20	X	M30x3.50	26.50	1-1/32
M12x1.50	10.50	13/32	M30x2.00	28.00	1-3/32
M12x1.25	10.80	27/64	M30x1.50	28.50	1-1/8
			M33x3.50	29.00	1-9/64
			M33x2.00	31.00	1-7/32
			M33x1.50	31.50	1-1/4

DRILL SIZES BASED ON ANSI B1.13-1979 -- SELECT DRILL APPROPRIATE FOR APPLICATION

**MADE IN
USA**

**GRADE 8
CAPSCREWS**

**GRADE 5
CAPSCREWS**

BOWLIN EQUIPMENT COMPANY

1107 10TH STREET
BERKELEY, CA 94710
(510) 527-8282 / FAX (510) 527-3783

CLOSED NOON

DRILLS & TAPS

**10.9 & 8.8
HEX CAP SCREWS**

**12.9
SOCKET HEAD CAPSCREWS**

**METRIC
BOLTS & NUTS**